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Discharging a firearm with a breech plug not secured correctly may lead to property damage, personal injury, and/or death.Loading and Shooting Procedures: For suggested loading data for your M700 Ultimate ML visit Remington's website at www.remington.com.WARNING! Only use Black Powder or Black Powder Substitutes such as PROOFED or Triple Seven in your M700 Ultimate Muzzleloader. Never use modern smokeless gun powder even if it is black in color. The use of any other propellant besides Black Powder or Black Powder is the name that identifies the type of powder that is safe to use in muzzleloading firearms and does NOT refer to all powders that are black in color. Some modern smokeless powders are black in color. powder replicas in powder or pellet form, that are intended for use in percussion type muzzleloading firearms and are the only black powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML rifle.PRYODEX powder or pellets are intended for use in the M700 Ultimate ML ri performance characteristics as the same volume of the appropriate black powder in stead to achieve similar results. Pyrodex is used on a volume-to-volume replacement basis and NOT a weight-to-weight basis. Triple Seven powder is NOT intended to be used as a volume-to-volume replace-ment for back powder or Pyrodex. To obtain similar velocities and pressures as black powder or Pyrodex load, you must calibrate your volumetric powder measure to 85 grains for Triple Seven. For the latest information for Pryodex or Triple Seven powders visit the Hodgdon's web site at www.hodgdon.com. WARNING! The use of ANY quantity of smokeless gun powder in this muzzleload-ing firearm will produce dangerously high pressures which may result in property damage, personal injury or death. Black Powder is available in four grain sizes which are identified by a series of 'F's' marked on the container. 2Fg or FFg is used in .45 caliber or larger black powder firearms. This is a granulation recommended for use in this muzzleloader. Do not use any other granulation of powder. Pyrodex is available in two grains sizes: 'RS' or 'P' on the container. 'RS' stands for rifle and shot-guns. PYRODEX RS is recommended for use in this rifle. Triple Seven FFG is designed for use in all calibers of percussion type muzzleloading rifles and shotguns. Triple Seven FFG is recommended for use in this muzzleload-ing rifle is designed for use with a maximum powder charge of 200 grains of Triple Seven FFG granular powder charge of 200 grains of Triple Seven FFG is recommended for use in this muzzleload-ing rifles. WARNING! Never exceed the maximum powder charge of 200 grains of Triple Seven FFG granular powder charge of 200 grains of Triple Seven FFG is recommended for use in this muzzleload-ing rifles. for this muzzleloading rifle. Failure to comply with any of these warning could result in property damage, personal injury and/or death. Page 255 t h COMMANDMENTIF YOUR FIREARM FAILS TO FIRE WHEN THE TRIGGER IS PULLED, HANDLE WITH CARE. 7 th COMMANDMENTALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING.8 th COMMANDMENTBE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING. Every firearm is designed to use a certain caliber or gauge of ammunition. Using the wrong ammunition, mixing ammunition or using improperly reloaded ammunition can cause serious personal injury or death. And it only takes one cartridge or shotshell of the incorrect caliber or gauge, or which has been improperly reloaded, to destroy your firearm. It's your responsibility to make sure the ammunition you use exactly matches the caliber or gauge of your firearm. Refer to this instruction book to find out the specific requirements of your firearm. Always read and heed the instructions on ammunition boxes. Confusing shells or cartridges can cause serious personal injury or death and destroy your firearm. Examine your shells or cartridges can cause serious personal injury or death and destroy your firearm. For example, suppose you accidentally loaded a 20 ga. shell into a 12 ga. shotgun. Because the 20 ga. shell is too small for the chamber, the 20 ga. shell behind it and fired, the 12 ga. shell behind it and fired, the 20 ga. shell behind it and fired, the 12 ga. shell behind it and fired it and and it can kill you. Check all ammunition before you load it to make sure it matches your firearm's requirements. Every Remington® cartridge and shell is head-stamped with its caliber or gauge for easy identification. Like-wise, you'll find the caliber or gauge of your new Remington firearm imprinted on the barrel. If for some reason the ammunition doesn't fire when you pull the trigger, stop and remember the 1stCommandment of Firearm Safety - always keep the muzzle pointed in a safe direction. Keep your face away from the breech, then put the safety on, carefully open the action, unload the firearm and dispose of the cartridge safely. Remember that anytime there's a shell in the chamber, your firearm is loaded and ready to use. Even if you tried to shoot and your firearm didn't fire, treat your firearm as if it could still discharge. Your sight and hearing risk injury from shooting and should be pro-tected at all times. Wear protective shooting glasses to guard against falling shot, clay target chips, powder residue, ruptured cartridge cas-es and even twigs and branches in the field. Also be sure to wear eye protection when you're disassembling or cleaning solvents don't come in contact with your eyes. Continued exposure to shooting noise can permanently damage your hearing. On the range, where shooting volume is the loudest, be sure to use the maximum protection of a headset. Learn to use ear protection at all times. Before loading your firearm, open the action and make sure there's no ammunition in the chamber or magazine. Check the barrel for any obstructions or debris. Even a small amount of snow, mud, excess lubricant or grease in the bore can dangerously increase pressure and cause the barrel to bulge or burst when firing. Use a cleaning rod and patch to wipe away anti-rust compounds or any other residues or obstructions in the barrel. Never try to shoot out an obstruction by loading another shell and firing! When firing, rely on your instincts. If the noise or recoil of your firearm seems or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing! When firing or obstruction by loading another shell and firing or obstruction by loading another shell another shell and firing or obstruction by loading another shell and firing or obstruction by loading another shell and firing or obstruction by loading another shell an weak, stop everything, unload your firearm and be sure nothing is lodged in the barrel. Remember the 12/20 burst? That's what can happen when the barrel is obstructed. Always be sure you're using the correct ammunition in your firearm and that it's free of obstructions. Page 33Muzzleloader Terms: The following muzzleloading terms are frequently used in this manual. These will help understand the instructions. After reading this manual and you are still unclear, write to us at Remington Arms Company, LLC., Consumer Services, P. O. Box700 Madison, NC 27025-0700 or call us at 1-800-243-9700 before using your black powder rifle. Black Powder ---- is the initial source of powder used in "antique" style gunsBlack Powder Substitutes --- has black powder characteristics, but not as corrosiveBreech Plug Grease --- lubrication used to ease the removal of the breech plug Flash Hole --- a hole in the breech plug allowing an ignition source to reach the powder Ignition Source -- used to ignite the powder and the projectileNipple ------ is the feature on the breech plug which locates the ignition sourcePatches ------ are used for cleaning, or as a seal between round ball and powder Pellets ------ powder in pellet form or pelletized powderPowder Charge - the amount of powder used in the loadPowder ------ sabot conicals, lubricated (lubed) conicals, and round ball Primer ------ ignition sourcePulling Jag ----- is an attachment to a ramrod used to manually remove a projectileRamrod ------ used for loading, cleaning or bullet removal of a muzzleloaderStarter ----- a tool used to start projectiles when loading muzzleloadersThe Ten Commandments of Firearm Safety should be etched in your memory forever, Let them govern your action whenever you're involved with firearms. In the field. On the range. Or in your home. Please take the time to review and understand these rules. THE TEN COMMANDMENTS OF FIREARM SAFETY1 s t COMMANDMENTFIREARMS SHOULD BE UNLOADED WHEN NOT ACTUALLY IN USE. This is the most important firearm safety rule. A safe direction is one in which an accidental discharge will not cause injury to yourself or others. Never allow your firearm to point at anything you don't intend to shoot. Be especially careful when you're loading or unloading. Treat every firearm as if it were loaded. And make it a habit to know where the muzzle is pointed at all times, even when your firearm is un-loaded. No one will be injured by an accidental discharge if you keep your firearm pointed in a safe direction. It's as simple as that. Load your firearm only when you're in the field or on the target range and ready to fire. Never let a loaded firearm out of your sight or out of your hands. Unload it as soon as you're finished shooting - before you bring it into your car, camp or home. Remember, unloading your firearm means unloading it completely, so there is no ammunition in the chamber or in the magazine to be certain they do not contain ammunition. Always keep the firearm's action open when not in use. Never assume a firearm is unloaded even if you were the last person to use it. Always check for yourselfPage 4 30MODEL 700™ ULTIMATE ML Exploded ViewSchematic is provided for part identification only and should not be used as a guide to assemble the firearm. Page 543rd COMMANDMENTDON'T RELY ON YOUR FIREARM'S SAFETY4th COMMANDMENTBE SURE OF YOUR TARGET AND WHAT'S BEYOND IT. Treat every firearm as if it can fire at any time, whether or not there's pressure on the trigger. Your fire-arm has been carefully designed to maximize performance and safety. However, because a firearm's safety is a mechanical device, it could fail. Human error is a more likely reason for a firearm safety to fail. By mistake, you may think the safety is on when it really isn't. Or the safety may have been disengaged without your knowledge. Or you could think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when there's actually a cartridge or shell in it. A mechanical think your firearm is unloaded when the cartridge or shell in it. A mechanical think your firearm is unloaded when the cartridge or shell in it. A mechanical think your firearm is unloaded when the cartridge or shell in it. A mechanical think your firearm is unloaded when the cartridge or shell in it. A mechanical think your firearm is unloaded when the cartridge or shell in it. A mechanical think your firearm is unloaded when the cartridge or shell in it. safety is not a substitute for common sense. It's merely a supplement to your proper handling of a firearm. Never touch the trigger when you're loading or unloading. And don't pull the trigger when the safety is engaged or positioned between safe and fire. Before using your firearm, read this instruction book to understand the exact location and operation of your firearm's safety. Even when the safety is on, maintain control of your firearm and control the direction of the muzzle. In other words, don't rely on your safety to justify careless handling. If your firearm's internal mechanisms are broken or have been altered, your firearm may fire even when the safety is on. Remember, you and your safe firearm handling practices are your firearm's best safety. You can't stop a shot in mid-air, so never fire unless you know exactly where your shot is going and what it will strike. Never fire at a sound, a movement or a patch of color. A hunter in camouflage can easily be mistaken for a target by an impulsive shooter. Before you pull the trigger be absolutely sure of your target and what's behind it. Make sure the shot has a backstop such as a hillside or dense material like sand. Remember, bullets can travel great distances with tremendous velocity. Know how far your shot will go if you miss your target or the bullet ricochets. Let common sense rule when you carry a loaded firearm. If you're in a situ-ation that could risk accidental discharge - such as crossing a fence, wading through a stream or climbing a tree - always unload your firearm in a scabbard, detached holster or gun case. • Certain firearms (including some Remington® rifles and shotguns) are equipped with internal security devices to prevent unauthorized use. In ad-dition, some firearms owners use external devices, such as cable locks, for the same purpose. Even if you use such a device, you should still keep your firearm unloaded when stored or not in use. And using internal or external devices cannot substitute, however, for securing your firearms is just as critical as safe handling. Never store firearms loaded. Be sure to keep your firearms in a secure place where unauthorized persons cannot get their hands on them without your knowledge. Take special care if there are children are fascinated by firearms. It's a natural curi-osity that can have tragic consequences when not properly supervised. Store your firearms in a locked gun safe or some other location that physically bars a child from gaining access. Ammunition should be stored and locked in a location separate from your firearm. Never leave an unsecured firearm or ammunition in a closet, dresser drawer or under the bed. Remember, it is your responsibility to make sure that children and others unfamiliar with firearms cannot get access to your firearm and ammunition. Firearms should be stored in a secure place where children cannot access them. A rearm safe is an ideal way to secure your rearmPage 669th COMMANDMENTDON'T ALTER OR MODIFY YOUR FIREARM AND HAVE IT SERVICED REGULARLY. Your firearm has been designed to operate according to certain factory specifications. You'll jeopardize your safety and that of others around you by attempting to alter its trigger, mechanical safety or other mechanisms. So never alter or modify your firearm in any way. Like any mechanical device, a firearm is subject to wear. It must be maintained and periodically ser-viced to assure optimum safety and performance. Only a qualified service facility should service, repair or modify your Remington firearm. Consult your instruction book for instruction book for instruction son how to send your firearm to the factory or for the location of the nearest Remington authorized repair station. Proper cleaning and lubrication are also important to firearm maintenance and are necessary to assure accuracy, safety and reliability. Before cleaning and lubrication are also important to firearm maintenance and are necessary to assure accuracy, safety and reliability. Before cleaning and lubrication are also important to firearm maintenance and are necessary to assure accuracy, safety and reliability. ing, always make sure that your firearm is completely unloaded. And al-ways clean the barrel from the chamber end to the muzzle when possible. Make it a practice to clean your bore every time you're going to shoot. Be sure to clean your entire firearm before and after long-term storage and no less than once a year. It's also important to clean your firearm whenever it's been exposed to adverse conditions such as rain, dirt, mud, snow, sleet or saltwater. For safe and dependable operation of your firearm to be sure they're clean and free of rust, unwanted dirt and debris. Use recommended lubricants on your firearm and do not over-lubricate. Excessive use of a non-rec-ommended lubricant could adversely affect the function and safe operation of your firearm. Remember, you are responsible for the proper care and maintenance of your firearm. Failure to properly maintain your firearm cannot only damage or ruin your firearm, it can expose you and others to unnecessary risks of personal injury or death. Remington ® has a wide range of firearm care products and lubricants to rods and patches. They're all available from your Remington dealer. 10th COMMANDMENTLEARN THE MECHANICS AND HANDLING CHARACTERISTICS OF YOUR FIREARM. Not all firearms are alike. They have different mechanical characteristics that dictate how you should car-ry and handle them. Anyone who plans to use a firearm should first become totally familiar with the type of firearm it is and the safe handling procedures for loading, unloading, carrying, shooting and storing it. Before you even unpack your new Remington firearm, read this instruction book from cover to cover and familiarize yourself with the different component parts of the firearm. Then read, understand and follow the Ten Commandments of Firearm Safety in this manual.WARNING! Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead, a substance known to cause birth defects, reproductive harm, cancer and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure. SHOOT SOBER!! There's one other rule that must be followed when handling firearms. In fact, respect for this rule is necessary in order to effectively practice the Ten Com-mandments of Firearm Safety. The rule is: SHOOT SOBER! Firearms and alcohol or drugs make a deadly combination. Never consume anything that would mildly impair your judgment or physical coordination when you're using a firearm. A staggering percentage of the shooting accidents that occur every year involve alcohol or drugs. Be smart. Always shoot sober and stay alive. WARNING! Failure to follow any of these safety rules may cause personal injury or death to the shooter or bystander and damage to property. Do not use a firearm until you fully understand and practice the Ten Commandments of Firearm Safety. If you have any questions about the safe use of a Remington Arms Company, LLC, Consumer Service, P.O. Box 700, Madison, NC 27025-0700, or call us at 1-800-243-9700. Page 77In addition to The Ten Commandments of Firearm Safety, there are several guidelines spe-cific to black powder firearms that muzzleloaders must observe at all times to ensure their safety and the safety of others. The following is a brief overview of these guidelines. For full details, thoroughly read and understand this instruction book before using your muz-zleloader. Muzzleloaders must observe at all times to ensure their safety of others. The following is a brief overview of these guidelines. For full details, thoroughly read and understand this instruction book before using your muz-zleloader. Muzzleloaders must observe at all times to ensure their safety of others. any of these muzzleloading safety rules may cause property damage, personal injury or death to the shooter or a bystander. Do not use this muzzle-loading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and can practice, The Ten Commandments of Firearm Safety and The Muzzleloading firearm until you fully understand and the Safety fi black powder firearm, write to us at Remington Arms Company, LLC., Consumer Services, P. O. Box 700 Madison, NC 27025-0700 or call us at 1-800-243-9700.1. Never smoke while using your muzzleloader or while near any quanity of black powder or black powder substitute. 2. Before loading, make sure the firearm is not already loaded or has a barrel obstruction. To ensure the firearm is unloaded or does not have an obstruction, See "Preparing to Load," page 16.4. Use Black Powder or Black Powder Substitutes only to load your muzzleloader. Never use even small amounts of smokeless powder, even if it is black in color. The use of any other propellant may cause property damage, personal injury or death, to the shooter or bystanders. So not be shooter or bystanders. So not be shooter or bystanders. flask or container. A sudden powder ignition from a lingering spark could cause the entire flask to explode. Use an individual charge from a powder measure device when loading your firearm. Read and follow all powder manufactures' procedures and recommendations for powder storage. The entire flask to explode and follow all powder manufactures' procedures and recommendations for powder storage. ammunition components that exactly match the caliber markings on the barrel. Use only pure lead or Remington branded loading components when loading c sabots and projectiles are in their proper sequence and that they are completely seated against one another. Serious personal injury or death can result if space is left between the components. To provide a reference for future loadings, mark the ramrod at the muzzle once a projectile has been loaded properly. Grooves are provided at the end of the M700 Ultimate Muzzleloader ramrod for a loading depth reference. NOTE: Be sure to recheck the ramrod mark if the projectile is not firmly seated against the powder charge or does not seat to the proper depth. Refer to loading instructions on page 16, "To Load the Firearm."9. Do not pound the ramrod into a loaded muzzleloading projectiles can have a range of your firearm. Muzzleloading projectiles can have a range of more than one-half-mile. Special Safety Rules for Muzzleloaders

